

Product Catalogue

R HONEYCOMB www.yojpack.com

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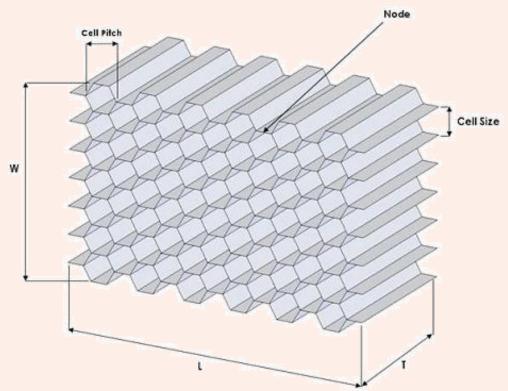
YOJ[®]PACK – KRAFT

INTRODUCTION TO HONEYCOMB

Honeycomb Structure is A revolutionary design, well known for it's high strength and simplified structure. It was invented and used in Spaceships. Then in Aircrafts and now in our households and furniture.

Honeycomb made up of a Hexagonal structure called as Cell. The cell can be measured with following dimensions.

- *Cell Pitch* is maximum distance between any 2 diagonally opposite joints.
- *Node* is pasting area where one paper sheet is joined with other paper sheet.
- *Node size* is major dimension which will decide the Core dimensions.
- *Cell size* is determined by the distance between 2 opposite walls of cell.
- The cells are interlinked to form CORE. Core can only be expanded in certain proportions to get exact Cell size.



Paper honeycomb Products are very Durable with their Highest **Strength** : **Weight** ratio. This product Catalogue will provide you a brief idea about the products manufactured in YOJ pack-kraft.

YOJ is the only Export Quality product manufacturer of paper Honeycomb products with fully Automatized plant in **Maharashtra state**, **INDIA**. Standard Honeycomb Boards, Panels and pallets are Exported on Large scale on Daily basis. YOJ pack-kraft also provide honeycomb products to partners from Packaging Industry for Different applications in packaging uses.

- Honeycomb Products can be used in a variety of applications including Modular Furniture, Display models, office/room partitions and packaging fitments,.
- Based on customer requirements YOJ pack-kraft can provide different varieties like Water-resistant coating, UV coating, Printed Panels.
- Honeycomb panels are manufactured using **100% recycled paper** and even the bonding adhesive is **biodegradable**. Therefore approved and preferred by all countries over the globe. EXPORTING agencies have higher preferences to paper honeycomb products due to this trend.
- Light weight Honeycomb products have high advantages in Air-transport.



HONEYCOMB PANELS

Approx. Price*: Rs 150 / Square Meter

*Actual Price may vary due to customization / change in Thickness, paper quality/ order quantity

Standard Product Details:

APPLICATION		Display panels and Furniture, cabin partitions
DIMENSIONS	WIDTH x LENGTH	Production width is 1260mm Min. dimensions (L x W) : 500 x 500 mm
	THICKNESS	15,20,25,30,40,50,55,60(in mm)
	NODE SIZE	6 mm
CELL SIZE		12 mm
TOP & BOTTOM LAYER		Virgin / Kraft paper
MINIMUM ORDER QUANTITY		1000 Square Meter

Detailed Description :

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Panels are robust and sturdy as plywood boards. Honeycomb paper panels are available in variety of thicknesses and Sizes. Panels are custom made as per customer demand.

Honeycomb panels are also used to make indoor modular Furniture and Display accessories. Panels can withstand **35 kg/sq.ft.** with minimal lateral support.

Working Principle:

The honeycomb panel is nothing but the layer of high grade paper and honeycomb core. The main strength is in core, Honeycomb core is flexible and can be stretched up to 15 times its original size.

The top and bottom papers are also called as "outliners". Outliners are useful to keep honeycomb core at its position, making it straight and stable. Sandwiching mainly involves gluing and heat treatment.

Features of honeycomb panels:

- High stiffness and smooth surface
- Great folding Strength
- Compatible with all types of adhesives and laminates
- Pure white Paper (optional): For sharp, High contrast printing
- Laminated with water resistant layer (optional)

Applications of honeycomb panels

- The honeycomb panels are used as Stackers, partition for portable cabins, writing boards, portable sofa and many more.
- There are special companies who make custom-made panels and furniture by honeycomb panels.

Advantages of Honeycomb Panels:

- High pressure strength yet Lightweight
- Modifications : Appropriate for gluing processes with UF, PVA or PUR Hot melt
- Suitable as a core material between facings of softwood, paperboard, plywood, plasterboard, chipboard, MDF, HDF, melamine and steel.
- Paper honeycomb filled panels can easily be fitted with the help of hollow core anchors. Plasterboard partitions as well as wooden or melamine skin partitions are widely used as exhibition stall and office cubicle walls.





Product Catalogue



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Product Catalogue

HONEYCOMB CORE / FURNITURE & DOORS FILLINGS

Approx. Price*: Rs. 70 / Kg

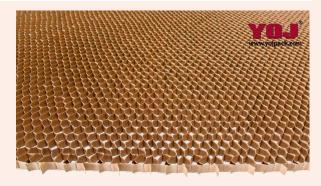
*Actual Price may vary due to customization / change in Thikness, paper quality/ order quantity Standard Product Details:

DIMENSIONS LENGTH X WIDTH	Continuous x 1250 mm
THICKNESS	20,25,42,45,50,55 mm
NODE SIZE	10 mm
PAPER SPECIFICATIONS	150 GSM
MINIMUM ORDER QUANTITY	300 Kilograms

Features:

- High compression strength
- Compact design
- Can Endure in 220° C and Suitable for all types of Power coating Furnaces

Advantages of Honeycomb CORE:



- Honeycomb Core is an marvellous product used for making all types of interior doors by virtue of its high pressure strength. It is an ideal substitute to traditional solid fillings, chipboard strips or tube boards.
- Honeycomb Core serves as a proper, low-cost, firm core or filling for furniture sandwich panels. They contribute to making of lightweight but robust furniture by offering a high strength-to-weight and strength-to-thickness ratios.
- Core occupies equal surface area but weighs 70% less than any other filler material available in market.
- The compression strength is up to **400 Kg/Sq.Mtr.** which is really remarkable.
- The use of a core as filling material makes for lesser and easier manual handling in the entire logistics process and significantly brings down the cost of transportation.
- Made of 100% recycled material, paper honeycomb is nature friendly. They can be used in flat doors, moulded doors, steel doors as well as standards hardboard doors.

For your Calculations

Thickness	Kg per Sq. Mtr.	Effective	Effective
		Rate per Sq. Mtr.	Rate per Sq. ft.
20 mm	0.730 Kg	Rs. 49.65	Rs. 4.68
30 mm	1.093 Kg	Rs. 76.61	Rs. 7.23
40 mm	1.457 Kg	Rs. 102.15	Rs. 9.64
50 mm	1.821 Kg	Rs. 127.68	Rs. 12.05



PACK – KRAFT **Product Catalogue** HONEYCOMB IN PACKAGING INDUSTRY **HONEYCOMB PALLETS / PAPER PALLETS** Approx. Price*: Rs 700 / pallet *Actual Price may vary due to customization / change in Thikness, paper quality/ order quantity **Standard Product Details:** Length x Width x Height DIMENSIONS 1200 mm x 800 mm x 120 mm 1200 mm x 1000 mm x 120 mm (Euro Standard) Customized dimensions (min. order qty.: 100) TOP VIEW **YOJ** BASE **BOTTOM VIEW** PAPER PLASTIC BASE (Enhanced load capacity) (better support on wet surface) 8 kg## 5 kg## WEIGHT 300 Kg to 550 kg## LOAD CAPACITY 800 Kg to 1200 kg## Paper Base give extra strength to Board and • Plastic base is more suitable for wet ensures balanced load distribution during floors. Fork-lifting. Plastic Base gives extra Detailed advantage of less footprint in Description unloaded condition due to removal of plastic cups ## Varies as per the dimension.

Detailed Description

Paper pallets are not only sturdy and lightweight but also eco-friendly. Despite of wooden pallets paper pallets are vermin free, and 100% hygienic. Cost effective and perfect solution found. But paper has certain limitations. Today, we have successfully overcome all limitations.

Paper pallets are more durable, water resistant and lightweight. Paper pallets have loading capacity up to 1200kg.

Customs departments from most of the countries don't allow metals and wood components in shipment as packaging material.

Features:

- Clean and hygienic (Does not need Fumigation) •
- Highly preferred for Air Shipments due to High Strength To Weight ratio
- Equipped with Water Resistant (WP) Coating making suitable for Sea-Shipments too.
- Approved design by all Countries over the Globe. •
- As per norms, few countries avoid shipment with polythene, PU Foam, wood and metal components in • packaging material. For those countries Paper Pallets are best option to ship with.
- Greater Stability with robust design during shipment
- Designed as per EURO Standards; Additional support at Forklift spaces, 4 Way Lifting possible.



HONEYCOMB BOARDS

Approx. Price*: Rs 100 / Square Meter

*Actual Price may vary due to customization / change in Thickness, paper quality/ order quantity Standard Product Details:

APPLICATION		Packaging & Box fitments	
Dimensions	WIDTH x LENGTH	Regular width is 1250mm Min. dimensions (L x W) : 500 x 500 mm	
	THICKNESS	20,25,30,35,40,45,50,60(mm)	
	NODE SIZE	10mm	
CELL SIZE		21mm	
TOP & BOTTOM		As per customer preference	
MINIM	UM ORDER QUANTITY	500 Square Meter	

Detailed Description :

Honeycomb paper boards are made up of kraft paper which is mainly used as raw material for packaging purposes. Honeycomb paper boards are available in variety of thicknesses and therefore mainly used as buffer in boxes. Honeycomb boards are modified to fill the void spaces in box. This will ensure that product will not shake or misplace from its place inside the box.

Working Principle:

The honeycomb board is nothing but the layer of paper and honeycomb core. Main strength is in core, with Hexagonal Structure. The top and bottom papers are also called as "outliners". Outliners are useful to keep honeycomb core at it's position, making it straight and stable. Sandwiching mainly involves gluing and heat treatment.

Features:

- High strength
- Durable

Applications of honeycomb boards



- Approved by all countries over the globe
- Easy to cut and paste

The honeycomb boards are used as buffers, separators, cushions, fitments, base and support inside the box. We can also use honeycomb boards to make display panels for more info. Please visit <u>Honeycomb</u> <u>panels</u>.

Advantages of Honeycomb Board:

- The boards have excellent separating, stabilising and protecting characteristics. They are easy to handle and comply with high levels of energy absorption needs.
- These boards guarantee the transport of almost any product without damage.
- Paper honeycomb boards are also made of recycled paper and are 100% recyclable.

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HONEYCOMB CORNER & EDGE SUPPORTS

Approx. Price*: Rs. 10 / piece

*Actual Price may vary due to customization / change in Thickness, paper quality/ order quantity

Standard Product Details:

MINIMUM ORDER QUANTITY	500 pieces
DIMENSIONS & DESIGN	Length x Width x height As per customer preference
THICKNESS	15, 20, 25, 30 mm
NODE SIZE	6mm(High Strength) 10mm(Better Cushioning)

Detailed Description

"Honeycomb corner support and Edge protectors" are moulded from Honeycomb Boards, the corner supports ensures Damage proof and protected transport. Unlike other conventional supports, honeycomb Supports are lightweight very easy to install and apply.

Honeycomb supports are available in various sizes and thicknesses. There is an advance version of fitments which can bear **up to 50 Kg/sq. in.**



Supports leave no marks on product. This preference is

due to its simple yet robust design, easy to apply and 100% bio-degradability.

Features

- Cost effective Easy to install, less initial cost, less labour
- Do not leave any mark on product
- Wide range of dimensions and pressure loading capacities

Applications of honeycomb Edge & Corner support :

Control Units, Electronic Components, tempered Glass panels, Speaker systems, automobile spares, Furniture assembly parts, etc.

Advantages of Honeycomb Edge & Corner Supports :

- It is the Best substitute for thermocol & Foam sheet.
- Customized design ensures the exact fitting of product.
- It is easy and safe to handle and use.
- An effective material and method to discharge our responsibility towards the protection of our environment and earth.
- Special offers for Packaging Industries.





HONEYCOMB FITMENTS

Approx. Price*: Rs. 10 / piece

*Actual Price may vary due to customization / change in Thickness, paper quality/ order quantity

Standard Product Details:

MINIMUM ORDER QUANTITY	500 pieces
DIMENSIONS & DESIGN	Length x Width x height As per customer preference
THICKNESS	20,25,30,35,40,45,50(in mm)
NODE SIZE	6mm(High Strength) 10mm(Better Cushioning)

Detailed Description

"Honeycomb Fitments" are advanced version of Honeycomb Boards, the fitments ensures better stability and enhanced cushioning. its simple yet robust design, easy to apply and 100% bio-degradability.

Features

- Cost effective Easy to install, less initial cost, less labour
- Do not leave any mark on product
- Wide range of dimensions and pressure loading capacities

Applications of honeycomb fitments

Control Units, Electronic Components, tempered Glass panels, Speaker systems, automobile spares, Furniture assembly parts, etc.

Advantages of Honeycomb Fitments:

- It is the best substitute for thermocol & Foam sheet
- An effective material and method to discharge our responsibility towards the protection of our environment and earth.
- Special offers for Packaging Industries.



for electronic components





HONEYCOMB BOARDS Vs HONEYCOMB PANELS

		HONEYCOMB BOARDS	HONEYCOMB PANELS
		PERSONAL AND A DESCRIPTION OF A DESCRIPT	
	APPLICATION	Packaging & Fitments	Display panels and Furniture, heavy packaging
	QUALITY	Preferred for Better Cushioning and support	Preferred for material Strength and Shiny Surface
	PAPER QUALITY	Cost Effective and Light weight	Superb Quality with Different coatings and printing as per customer preferences
TEC	HNICAL SPECIFICATION	NODE : 10 mm	NODE : 6 mm
Cell Pitch	Node	CELL PITCH : 22 mm-24 mm	CELL PITCH : 9 mm- 11 mm
Cell Size		CELL SIZE : 14mm- 18mm	CELL SIZE : 7 mm- 8.5 mm
MINIMUM ORDER QUANTITY		500 Square Meter	2000 Square Meter
NSIONS	WIDTH x LENGTH	We provide customized dimensions as per customer requirements But, Preferred widths are 1050mm, 1260mm Min. dimensions (L x W) : 100mmx100mm	
DIMEN	THICKNESS	20,25,30,35,40,45,50(in mm)	15,20,25,30,40(in mm)
DETAILED DESCRIPTION		Boards are useful for packaging purpose only because of the larger node size (larger cell) which will relatively give better cushioning and utilizes less paper therefore less board weight.	Panels are useful for heavy material packaging and making display panels. Panels are having smaller cells therefore need more paper and heavier than boards. Panels can be customized with various options of top and bottom paper qualities and textures.



CORRUGATED SHEET vs HONEYCOMB BOARDS / PANELS

CORRUGATED SHEETS HONEYCOMB BOARDS APPLICATION Packaging: Manufacturing- Boxes Packaging : Box Fitments and partitions THICKNESS RANGE 2mm - 10mm 15mm - 55mm Honeycomb Boards are new to the Corrugated sheets are composite structure made by plain paper and fluted paper. The market. fluting is responsible for providing extra This revolutionary product uses "Hardest strength as well as cushioning. yet Lightest Structural basics' of nature. Hive is made with hexagonal patterns Corrugated sheets are mainly manufactured to make Boxes. The percentage of glue used which gives it an extra strength over the DETAILED DESCRIPTION in corrugated sheet making is very less. lighter weights too. Same logic is applied Though corrugated sheets are strength but in manufacturing process of Honeycomb finally it is a paper. Therefore cutting, boards. punching, stapling and pasting, etc. Honeycomb Boards' Pressure Strength processing are easily done on corrugated can reach upto 7.5kg/cm² sheets. Honeycomb board is available in Corrugated various thicknesses therefore sheets are thin completely customizable as per and weak requirements. therefore they YOJ Honeycomb don't provide PRODUCT fitments are easy stability as **AS A FITMENT** to cut, bend or inner fitment. paste. Please click on Fitments for more info **STAPLING** Possible PROCESSING Not possible BENDING Possible Possible up to thickness 25 mm PASTING Possible Possible SIDE BY SIDE COMPARISON Paper: 180 GSM kraft Paper : 180 GSM kraft PRODUCT SPECIFICATIONS Thickness : 10 mm (7 ply) Thickness : 20 mm (node : 10 mm) per square meter Weight: 1.5 kg Weight : **1.00 kg** Rate* : INR 80 / \$ 1.22 Rate* : INR 85 / \$ 1.32

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CORRUGATED BOXES & PACKAGING PRODUCTS

- Corrugated boxes are widely accepted and used packaging material in world, the corrugated boxes are available in different dimensions and specifications.
- Following factors are considered during box manufacturing
 - Product dimensions
 - Product weight
 - Total products to be packed in one box
 - Mode of shipping
 - Product type (fragile, edible, electronic, etc.)
 - Storage methods (cold storage, normal, etc.)
 - Product shelf life
- Corrugated boxes are custom made packaging solution to ensure protected shipment of product. Boxes are either square or rectangular therefore the inner <u>fitments</u> are required to secure the products. Fitments are used only inside the box therefore also called as inner fitments.
- in case of impact, Fitments are providing extra cushioning to product and avoid transfer of force from box to product.
- Fitments are also called as buffers, partitions, supports and cushions.
- Having earned an enviable reputation and trust, **YOJ**[®] pack-kraft has a capacity of producing 300 metric ton/month of export-quality paper packaging products such as corrugated boxes, sheets and rolls.
- **YOJ**[®] pack-kraft also manufactures multicolour printed cartons for industrial as well as marketing purpose.
- Packaging Boxes are also provided with **Water Resistant** Coating or **UV** coating as per the customer preferences.
- **YOJ**[®] pack-Kraft have in house printing facility to provide Excellent quality in minimum possible time.
 - Customers prefer new eco-friendly substitute i.e. Honeycomb fitments against foam /

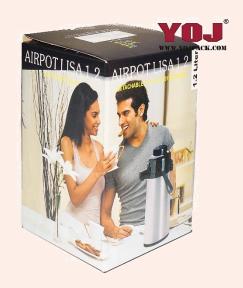
• bubble sheets and thermocols



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Printed Boxes / Printed Cartons





MINIMUM DIMENSIONS L x W x H	150mm X 150mm X 300mm
CUSTOMIZATION	Printing : Single colour / Multicolour Lamination & Coating: UV / Aqueous
PLY	3 ply, 5 ply
WEIGHT CAPACITY	0.5 kg to 15 kg
PURPOSE	Retail packing, individual packing
MINIMUM ORDER QTY.	5000 boxes

Detailed Description

"Printed cartons" are widely preferred by all companies. Printed cartons are extremely useful for brand endorsement. Packing feels attractive with the use of printed cartons having high quality colourful photographs of products and active demonstration.

YOJ pack-kraft have in-house multicolour printing facility which will ensure great quality with minimum processing time.

Working Principle

Printed cartons are made from pure white Duplex paper. The duplex paper is printed and the pasted on 2-ply or 4-ply corrugated sheet for better strength.

If customer demands for coating or lamination. The coating procedure is done after colouring.

Features

- Great and Smooth finishing
- Multi color printing and variety of coatings available.
- Wide range of dimensions and pressure loading capacities



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Export Carton / Export heavy duty Boxes



MIN. DIMENSIONS L x W x H	800mm X 800mm X 800mm
CUSTOMIZATION	Printing : single color
PLY	5, 7 ply
WEIGHT CAPACITY	200 kg to 1000 kg
PURPOSE	Export packing, Container shipment packing
MINIMUM ORDER QTY.	1000 boxes/ month (yearly contract basis)

Detailed Description

"Export cartons" are manufactured by considering the humid conditions imposed during sea shipments. Export cartons are produced with Higher Bursting Strength to ensure safe shipment even if stacking is done during material loading.

5 ply for smaller weight capacity boxes and 7 ply for higher capacity boxes or products packaging is preferred. In few cases 9 ply is also suggested to gain more strength.

Working Principle

Export cartons or Heavy duty boxes are made from imported virgin paper treated with hydrophobic coatings. Export cartons are designed to endure high stacking load. Vertical strength of export cartons are higher than shipping boxes.

Features

- Specially designed for Air and Sea shipments
- Could be stacked on each other, more load capacity in less area.
- Specially printed with handling instructions and illustrations for better material handling.

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Office Bins / Corrugated Bins / File Manager

SIZE	MEDIUM	LARGE
DIMENSIONS L x W x H	450 x 200 x 290	600 x 450 x 350
CUSTOMIZATION	Printing : single colour /Multicolour	Printing : single colour /Multicolour
MAX. WT. CAPACITY	30 kg	70 kg
PURPOSE	Files, Documents & papers storage	Files and stationary managements

Detailed Description

"Office bins " is light weight and cost effective product for file management and handling. Its simplified design provides quick access to the documents or file kept inside the bin. The bins are laminated with plastic film to avoid any damages due to spilling of water or any other liquid. The bins can be customized with all sizes and colours. The customer can also have logo screened or printed on the bin as per the requirement.

Advantages of office bins

- Lightweight
- Water resistant
- User friendly design, for faster access, Managing the files / documents,
- Special offers for Packaging Industries.



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FAQ – Frequently Asked Questions

Q.1 How to get quotation for the honeycomb boards or packaging solutions ?

- Mail us the product details with measurements on <u>sales@yojpack.com</u>
- > In case of Regular order, You will soon receive the acknowledgement with quotation
- In case of new order, (if necessary) Company visit with technical expert will be arranged. Detailed designs will be discussed, quotation will be sent accordingly.

Q. 2 When will I receive the honeycomb boards after providing "Purchase Order" ?

- For honeycomb boards minimum 7 working days
- For Honeycomb panels Minimum 15 working days

Q. 3 What dimensions of honeycomb boards are ready to dispatch ?

Subject to availability

Q. 4 What is the main difference between Corrugated sheets and honeycomb boards ?

> Please refer our article on <u>corrugated sheets vs honeycomb boards</u>

Q. 5 What is the minimum order quantity for Honeycomb boards?

- ▶ For Honeycomb Boards (Packaging) the min. order quantity is 500 square meters.
- ➢ For honeycomb Panels (Display panel) the min. order quantity is 2000 square meters.

Q. 6 What will be the payment policy for Company or B2B transactions ?

- For first 3 months– 50% Advance with Purchase order & 50% before dispatch
- After successful business of 3 months Credit limit and duration will be discussed on mutual concerns

Q. 7 What is honeycomb Box ? Do you supply honeycomb box ?

- Honeycomb box is made up of honeycomb panels with kraft paper as outliner. It gives you extra strength and it replaces the conventional wooden boxes for up to 400 kg products.
- Yes. We have one of a kind honeycomb.



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Mr. Kaluram Sabale

Fully Automatic Honeycomb Machine



was established by a technocrat Mr. Kaluram Sabale with a mission to develop eco-friendly alternatives in corrugated packaging solutions. Accordingly, the first manufacturing facility was set up and made operational at Pune in India in the year 2000.

Ever since then, the company and its products are creating wider applications and finding greater acceptance by the user industries and the market.

In keeping with the pursuit and the potential for developing and providing environmentally complying products, it has added another state-of-the-art manufacturing unit for producing 'Honeycomb Paper Products' as an effective substitute to existing non bio-degradable alternatives.

INTRODUCTION OF FULLY AUTOMATED HONEYCOMB MACHINE

YOJ is the only manufacturer of Honeycomb products with fully Automatized plant in Maharashtra state, INDIA. This Machine is capable of producing 10,000 sq. mtr. of Honeycomb boards/panels per day. The massive machine also provides the flexibility to change the Board/Panel Thickness.

Minimum Order Quantity is decided as per the Specifications for the paper preferred. Thickness and Boards sizes are also important factors to take care of. the Standard Honeycomb Boards, Panels and pallets are Exported on Large scale on Daily basis. YOJ pack-kraft also provide honeycomb products to partners from Packaging Industry for Different applications in packaging uses.

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This facility is commissioned and operationalized with the best of machinery imported from China and is a first-of-its-kind in the State of Maharashtra.



Core Making Machine

The intelligent core making machine can adjust the speed and force as per the requirement on it's own. The real magic is in it's Smart Controller unit. the production Manager is always ready to make a move according to the machine.



The Expander is most important component of this massive machine. it will ensure the exact proportion and stretching ratio. this will control the Humidity and Strength of core. which will directly affect the Quality of Board.



As the Board proceeds, it needs curing treatment, Heating Activates the Adhesives making boards more strenghtful. Cutting is just a matter of clicks and swipes. All you need to do is just Set the Length of the board you require. Rest all is done by cutter.



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